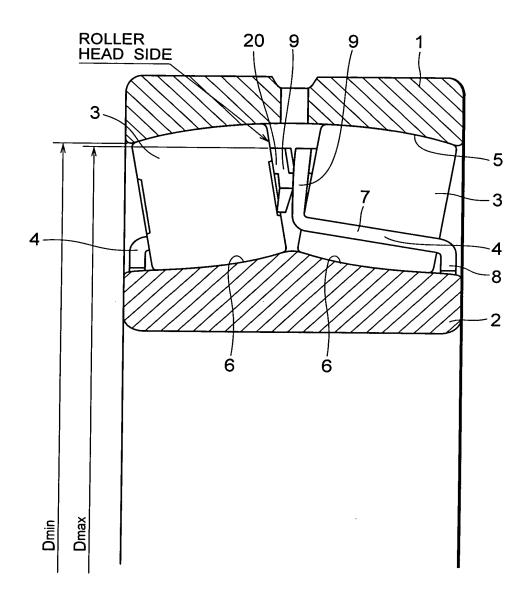
FIG. 1



-20 FIG. 2B PRESS WORKING <u>ე</u> FIG. 2A ROLLER HEAD SIDE -20 Ша 4 م `တ

FIG. 3A

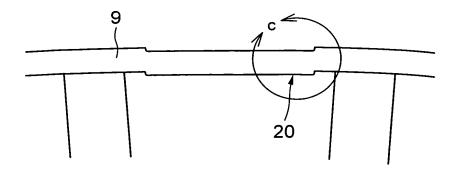


FIG. 3B

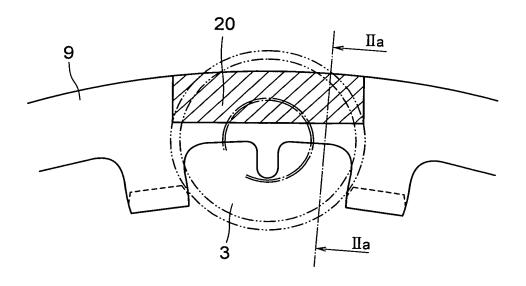


FIG. 3C

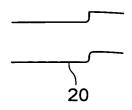


FIG. 4

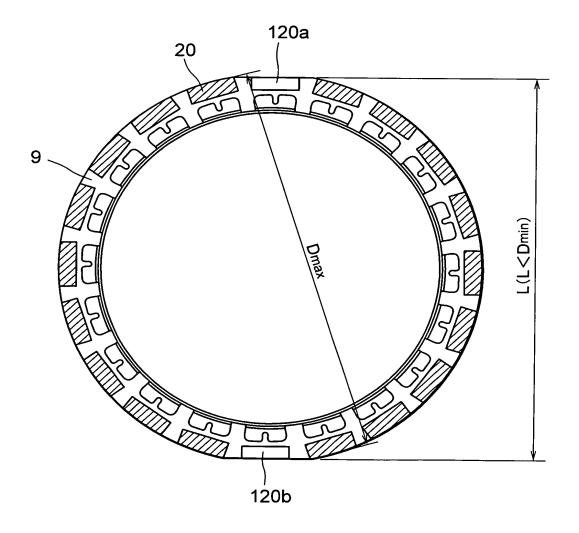
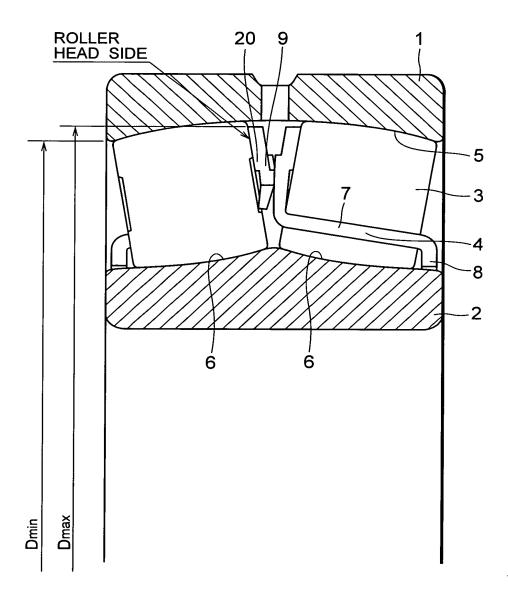


FIG. 5



- 20 FIG. 6B PRESS WORKING ∏ တ MIb FIG. 6A ROLLER HEAD SIDE 20 ∭a `ത PRESS WORKING

FIG. 7A

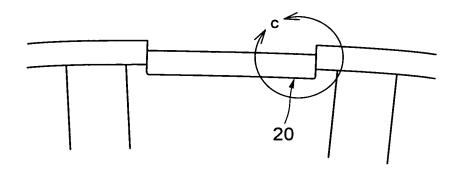


FIG. 7B

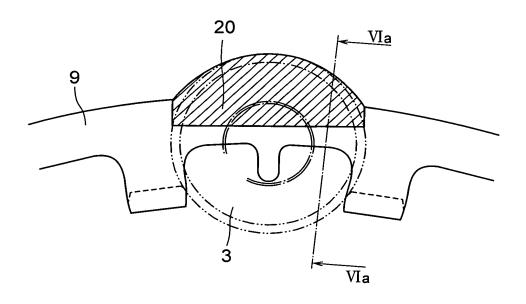


FIG. 7C

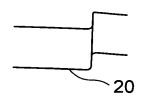


FIG. 8

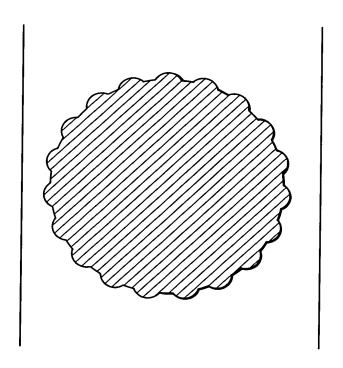


FIG. 9

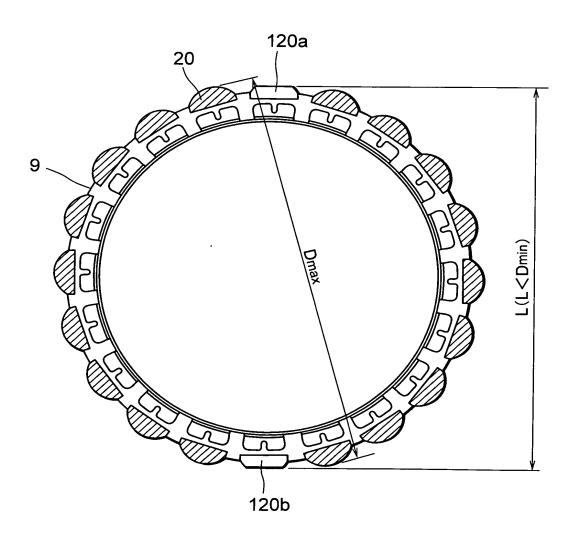


FIG.10

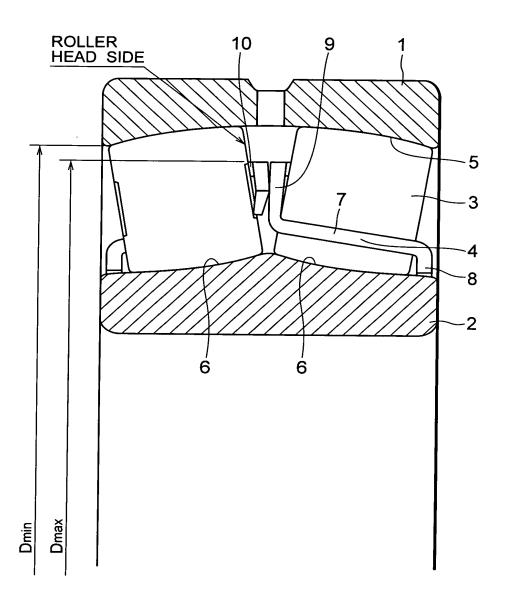


FIG.11B <u>ე</u> FIG.11A ROLLER HEAD SIDE X PRESS WORKING `ത

FIG.12A

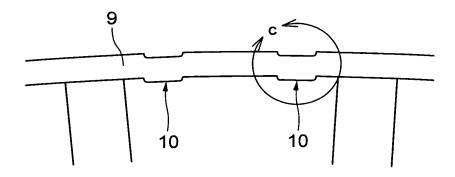


FIG.12B

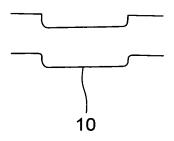


FIG.13

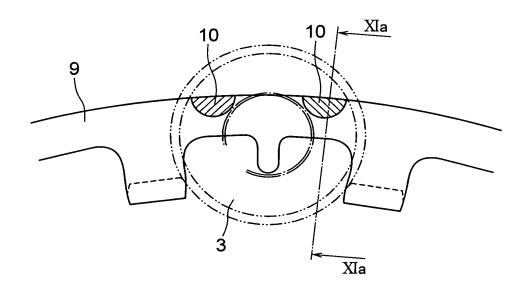


FIG.14

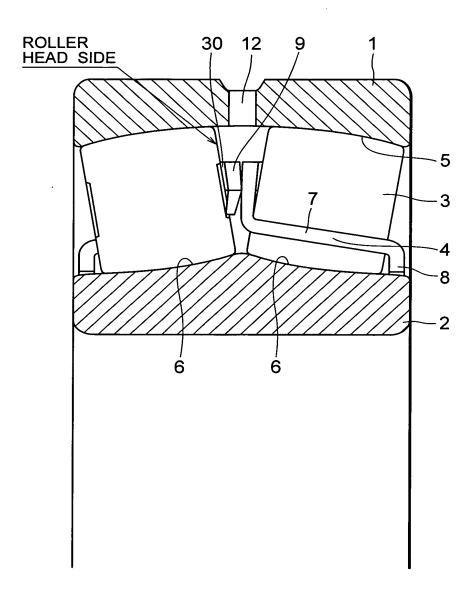


FIG.15

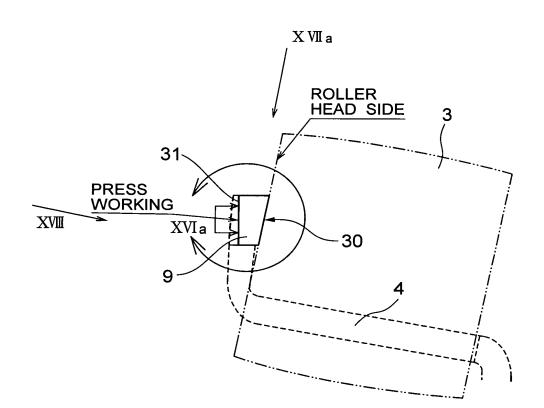


FIG.16A

FIG.16B

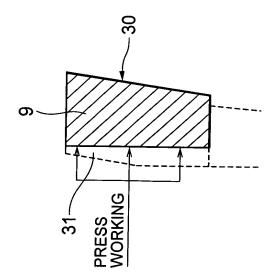


FIG.17A

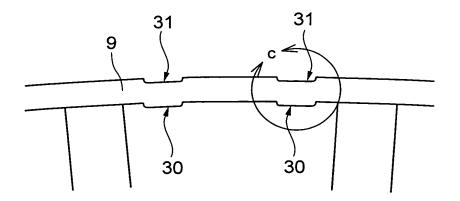


FIG.17B

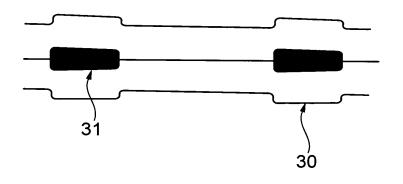


FIG.17C

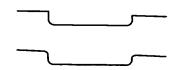


FIG.18

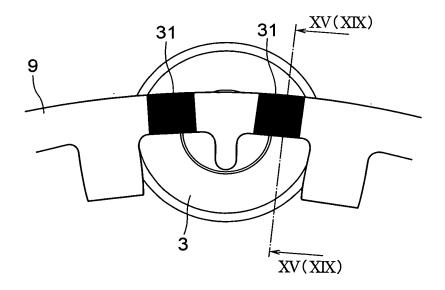


FIG.19

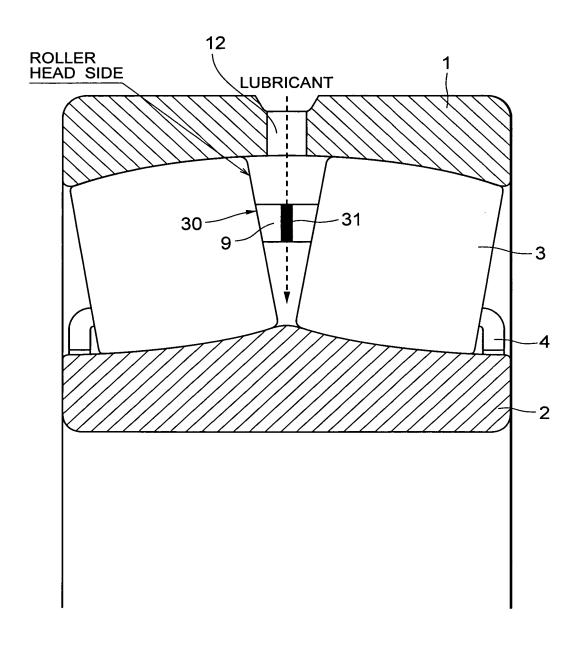


FIG.20

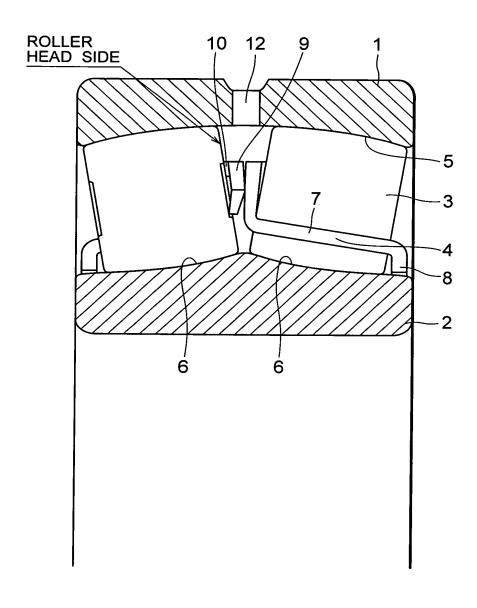


FIG.21

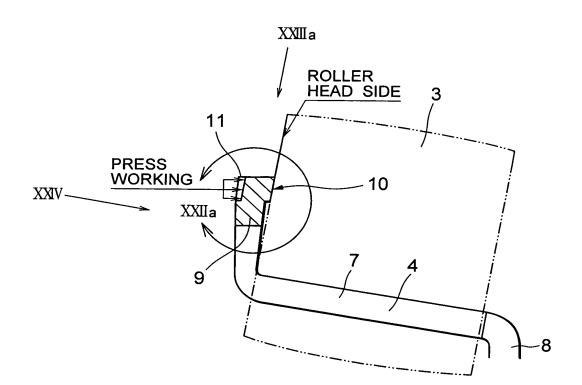


FIG.22A

KING WEING PARING 10

FIG.22B

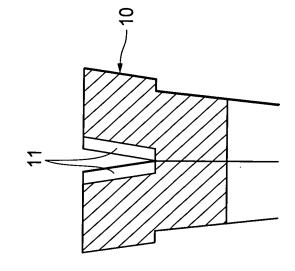


FIG.23A

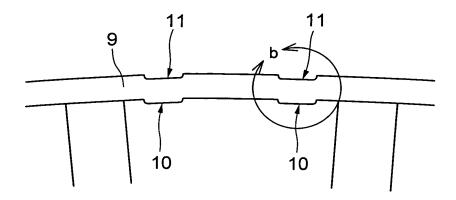


FIG.23B

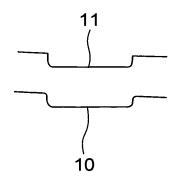


FIG.24

